

This tutorial shows how to remove the Top Gearbox from your XE-1

1. Work Instruction - Remove Top Gearbox

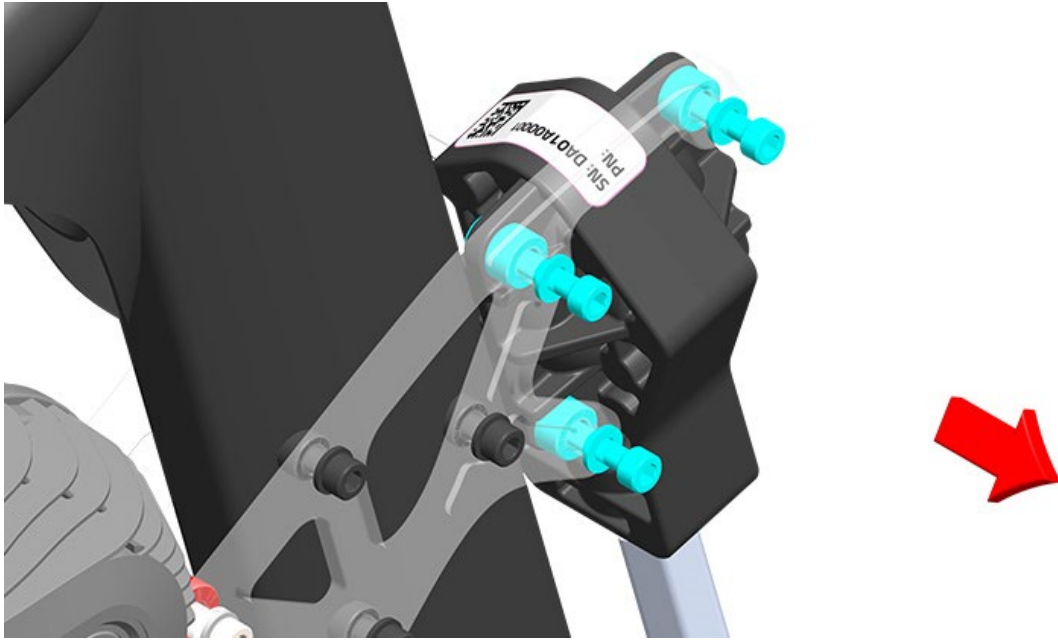
TOOLS REQUIRED

ID	Description	Task
	M5 Hex Key	Loosen M5 Cap Screws
	10 mm Open End or Combination Wrench	Loosen M6 Nylock Nuts

1.1 Remove all three M6 Nylock Nuts and retrieve the flat M6 Washers. [Tools: 10 mm wrench, M5 Hex Drive]



1.2 Remove all three M6 X 30 mm Cap Screws, M6 Flat Washers and three Gearbox Mount Spacers (anodized black color)



INFORMATION: Take note of the assembly sequence of the 3 cap screws holding the Top Gearbox:
Screw, Washer, Bracket, Spacer, Gearbox, Washer, Nylock Nut.

1.3 Remove the Top Gearbox by holding down the Vertical Drive Shaft lifting the Top Gearbox while gently pushing to the right to clear the Bottom LH Motor Mount Bracket.

