

REMOVE REAR BUOYANCY (Crank Removed)

This tutorial shows how to remove the Rear Buoyancy Module from the XE-1

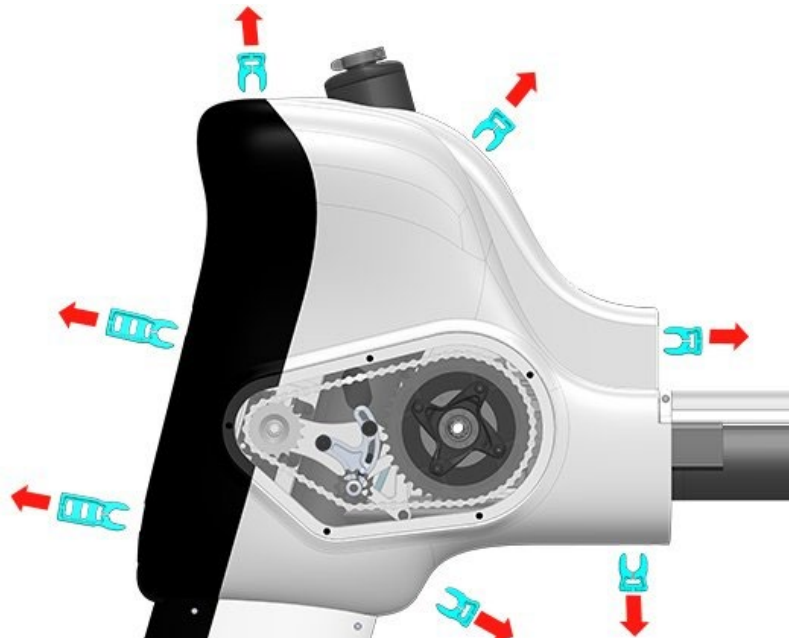
1. Remove the Left-Hand and Right-Hand Rear Buoyancy Modules

TOOLS & JIGS REQUIRED

ID	Description	Task
N/A	Long nose pliers	Remove Buoyancy Clips

THIS TASK CAN BE ONLY PERFORMED BY MANTA5 SERVICE AGENTS, BIKE MECHANICS (OR EQUIVALENT) WITH FULLY EQUIPPED WORKSHOP.

1.1 Remove (pull out) the seven Buoyancy Clips holding the Rear Buoyancy halves together. [Tools: Long Nose Pliers]



INFORMATION: With the Cranks and Buoyancy Clips removed both Left-Hand and Right-Hand Buoyancy Modules are free and can be removed. Take care not to drop the Rear Buoyancy halves when pulling out the last clip. Dropping the Buoyancy parts may cause scratches and or other damage. Leaving the Clip in front of the seat tube to be removed last is recommended.

1.2 Remove Right-Hand Buoyancy Module



1.3 Remove Left-Hand Buoyancy Module

