

REMOVE HANDLEBAR & STEM ASSEMBLY

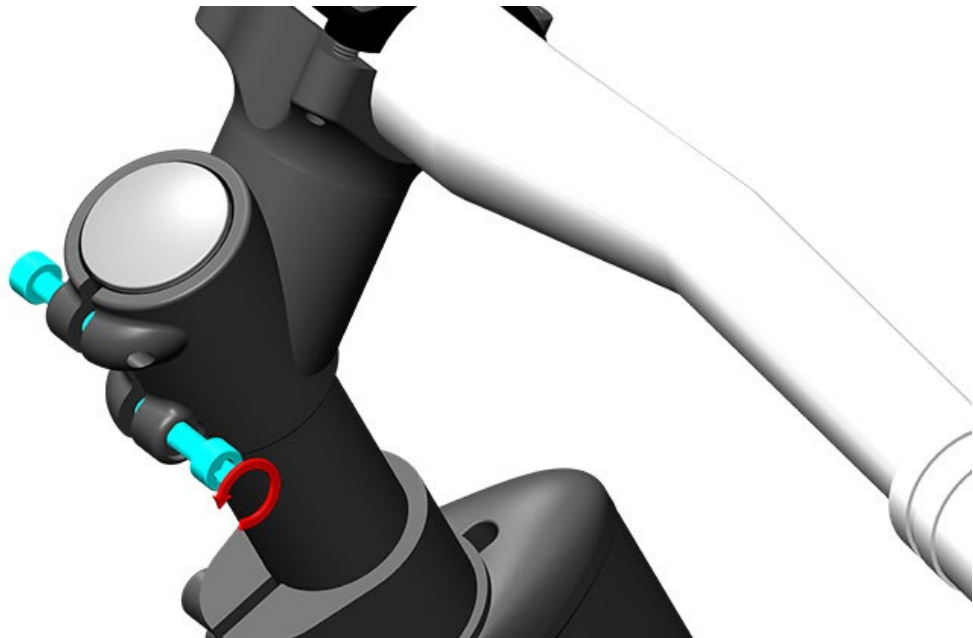
This tutorial shows how to remove the Handlebar and the Stem from the Steering Fork Assembly of the XE-1.

TOOLS REQUIRED

ID	Description	Task
	M4 Hex Key	M5 Cap Screws – Handlebar Stem

1. Work Instruction - Remove Handlebar & Stem Assembly

1.1 Loosen both Stem screws (M5 Aluminium) sufficiently for the Handlebar Stem to slide freely on the steering tube with a M4 Hex Key.



1.2 Remove the Handlebar & Stem assembly by sliding the assembly upwards.



CAUTION: Take care not to let the Stem slide down the Steering Tube to avoid the risk of the Stem scratching the coating on the Steering Tube.