

FIT VERTICAL DRIVE SHAFT

This tutorial shows how to fit the Vertical Drive Shaft into your XE-1

1. Work Instruction - Fit Vertical Drive Shaft

TOOLS REQUIRED

ID	Description	Task
	N/A	N/A

INFORMATION: Before fitting the Vertical Drive Shaft, inspect both ends to ensure the Drive Shaft Bushes are fitted and not damaged or worn. Both ends have the same geometry and it does not matter which end is positioned top or bottom. To minimize risk of damage, only fit the Vertical Drive Shaft if the Top Gearbox is available and is to be fitted immediately after.

1.1 To fit the Vertical Drive Shaft, align one end with the splined input shaft of the Bottom Gearbox and slide it onto the shaft. [Tools: By Hand Only]

