

## FIT REAR RH BUOYANCY (Crank Fitted)

This tutorial shows how to fit the Rear Buoyancy Module into the XE-1.

### 1. Fit Rear RH Buoyancy (Crank Fitted)

#### TOOLS REQUIRED

ID	Description	Task
	Long Nose Pliers	Fit Buoyancy Clips

1.1 With the Crank approximately in the 6 O'clock position, position the Rear RH Buoyancy Module by sliding it over the top of the RH Pedal and Crank.



**INFORMATION:** If the RH Cranks is fitted, the Chain Guard must be removed before fitting the Rear RH Buoyancy to the bike.

1.2 Align the Rear RH Buoyancy with the Frame and LH Buoyancy so that the Insert Locating Pins align with the mating inserts on the RH Buoyancy module.



1.3 Fit all seven Buoyancy Clips to secure both LH and RH Buoyancy halves to the hydrofoil. [Tools: Long Nose Pliers]

