

## FIT MINI TILLER

This tutorial shows how to fit the mini tiller onto the front tiller assembly of the XE-1.

### TOOLS REQUIRED

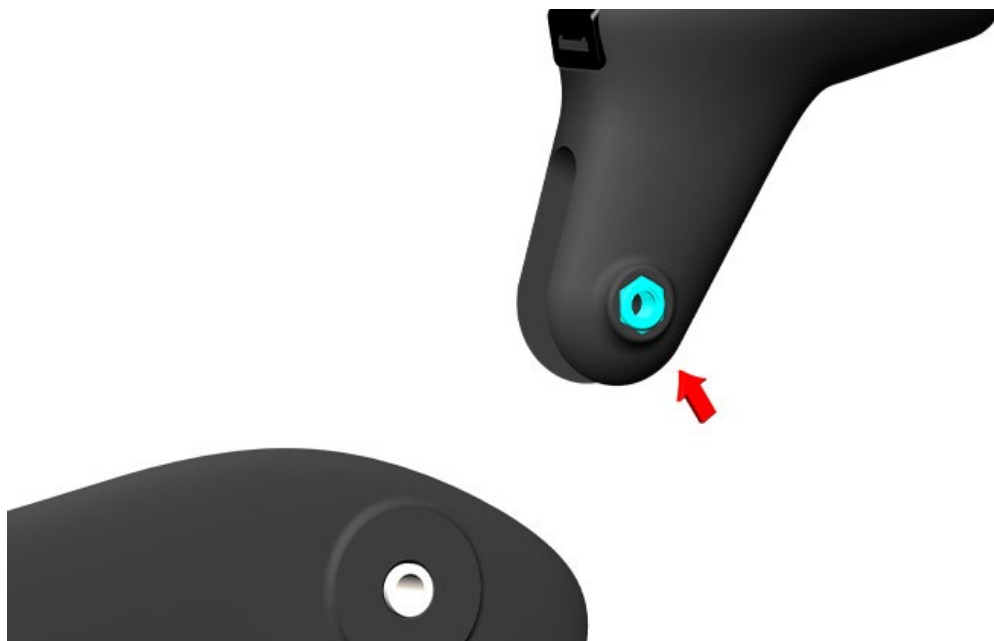
ID	Description	Task
	M4 Hex Key	M5 Cap Screw – Mini Tiller to Pivot

#### 1. Work Instruction - Remove Steering Fork Assembly with bearings

1.1 Push-fit the Mini Tiller Bush to the Mini Tiller Strut if it is not fitted.



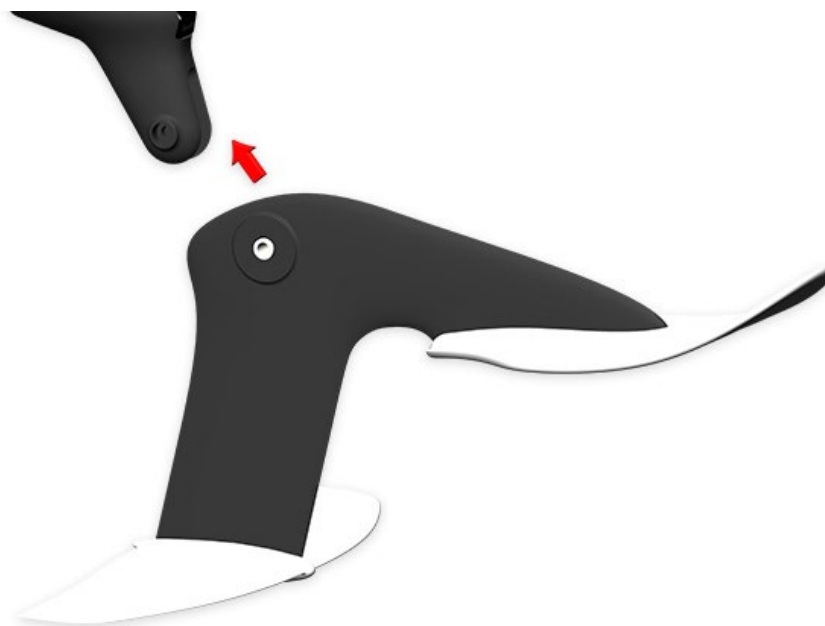
1.2 Place the M5 Nylock nut into the hex pocket of the Front Tiller Pivot.



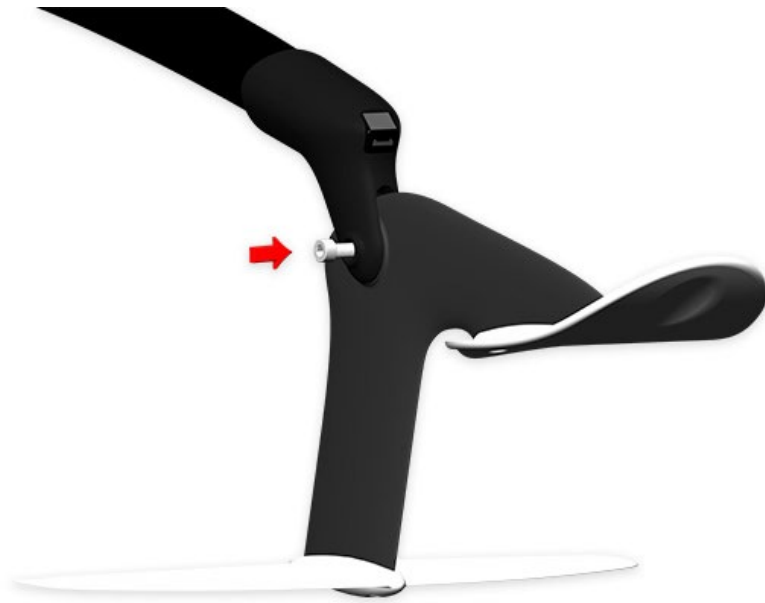
**INFORMATION:**

Ensure that the Mini Tiller Strut is centred in relation to the Mini Tiller Bush.

1.3 Align the Mini Tiller Assembly with the Front Tiller Pivot so that the holes align.



1.4 Fit the M5 x stainless steel screw through the bush to engage with the M5 Nylock nut.



**INFORMATION:**

It may be necessary to apply pressure to the captive Nylock nut when fastening the screw to prevent it from being dislodged as the screw is inserted.

1.5 Fasten the M5 screw attaching the Mini Tiller Assembly to the Front Tiller Pivot to a torque value of 3 Nm with a M4 Hex Key.

