

## FIT HANDLEBAR & STEM ASSEMBLY

This tutorial shows how fit the Handlebar and the Stem onto the Steering Fork Assembly of the XE-1.

### TOOLS REQUIRED

ID	Description	Task
	M4 Hex Key	M5 Cap Screws – Handlebar Stem

### 1. Work Instruction – Fit Handlebar & Stem Assembly

1.1 With the Stem clamping screws loosened, slide the Handlebar Stem over the end of the Seat Tube.



1.2 Align the Handlebar & Stem Assembly with the Steering Fork Leg and fasten the screws to 4 Nm.

