

FIT CHAIN TENSIONER BRACKET WITH PULLEY

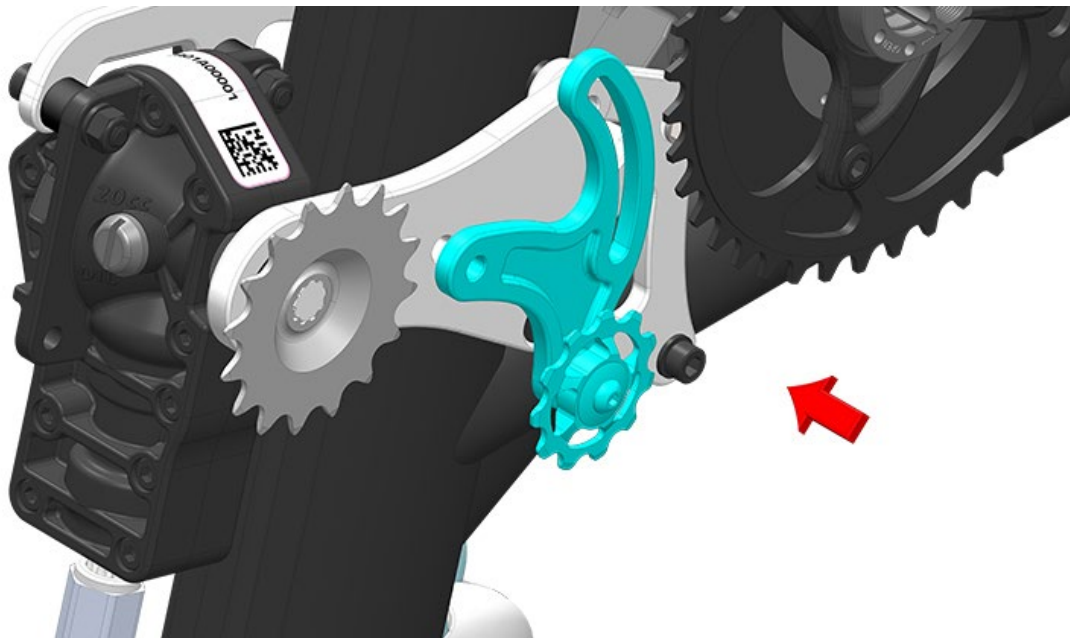
This tutorial shows how to fit the Chain Tensioner Bracket with Pulley into the XE-1

1. Fit Chain Tensioner Bracket with Pulley

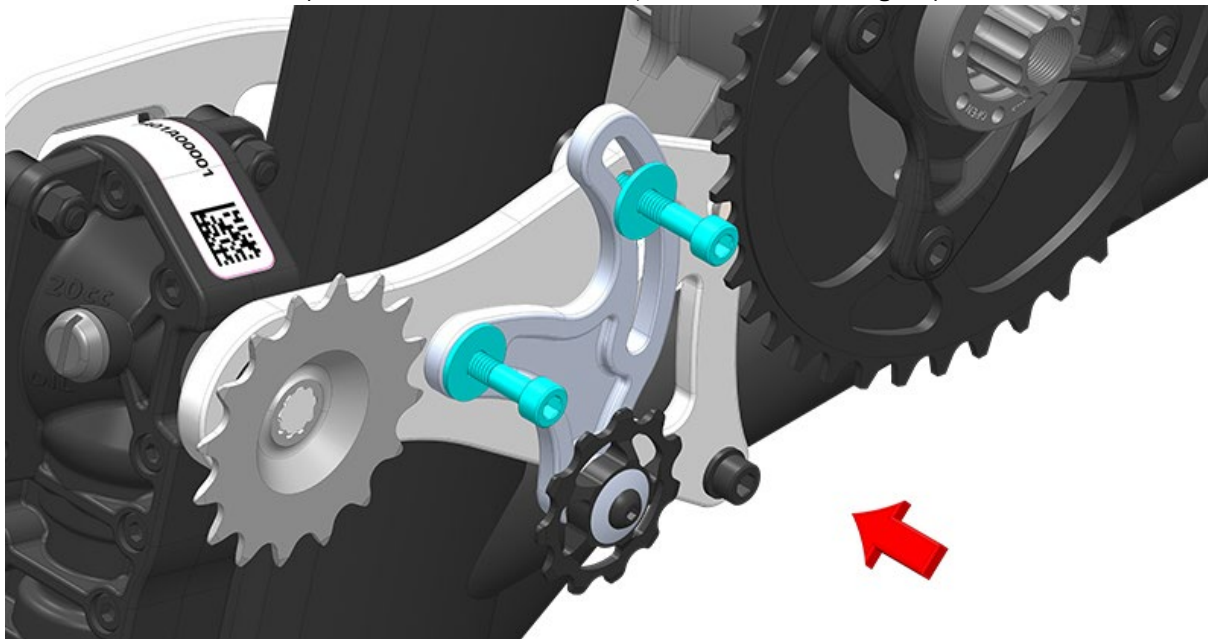
TOOLS & JIGS REQUIRED

ID	Description	Task
	M5 Hex Key	Fasten M6 Cap Screw

1.1 Position the Bracket with Pulley so that the screw holes align.



1.2 Apply Tef-Gel (not Loctite) to the threads and Insert the M6 x 35mm Cap Screws with 18 mm OD washers. Do not fasten fully to allow for Chain tension adjustment in a following step.



INFORMATION:

- Using lubricant rather than Loctite in this location is required to facilitate Chain adjustment to compensate for normal wear.
- The M6 Chain Tensioner Bracket screws have a length of 35 mm and must not be replaced with shorter length screws. Using shorter screws may cause damage to the threads in the XE-1 Frame.