

FIT CHAIN GUARD

This tutorial shows how to fit the chain guard from the XE-1

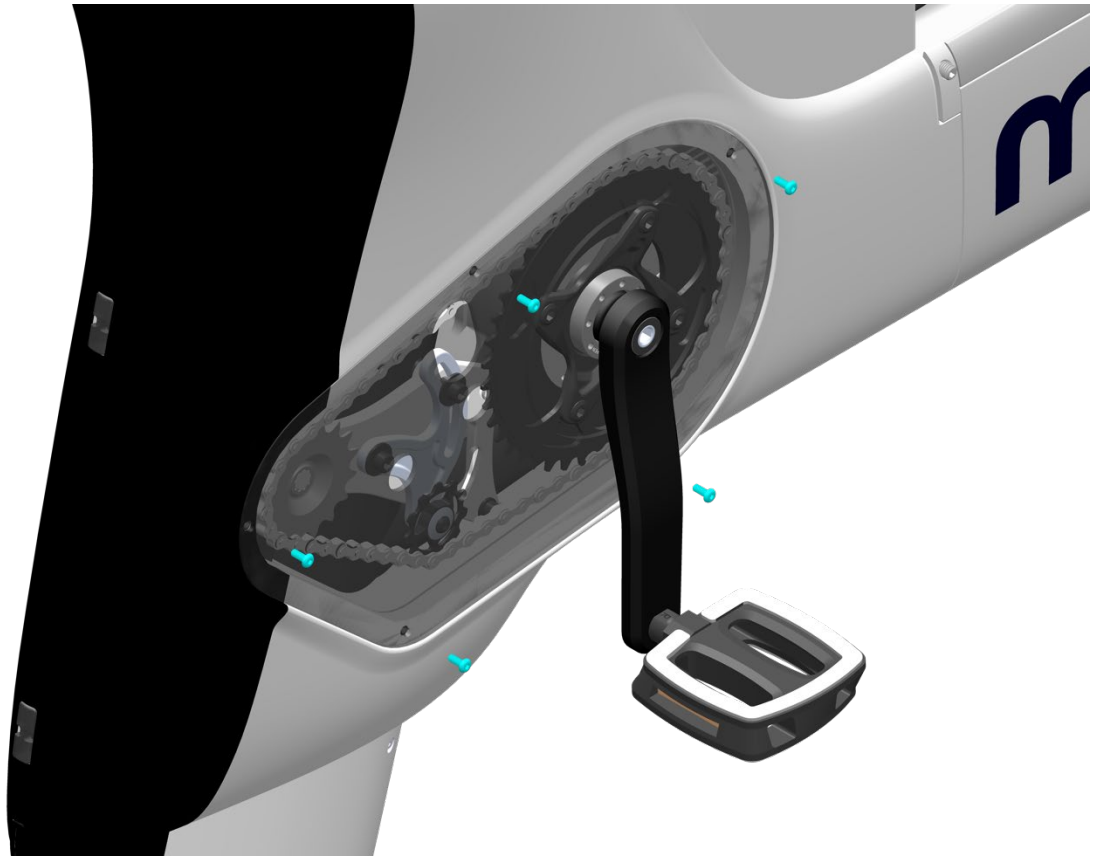
1. Fit Chain Guard

ID	Description	Task
	2.5 mm Hex Drive / Alan Key	Loosen 8 Gauge Machine Screws

1.1 Fit the transparent acrylic Chain Guard over the RH Pedal and Crank and onto the RH Rear Buoyancy.



1.2 Align the Chain Guard with the recess on the RH Rear Buoyancy with screw holes aligned. Fit five 8-Gauge Machine Screws and fasten lightly. [Tools: 2.5 mm Hex Drive]



INFORMATION: If the machine screws are over tightened, they will slip in the insert without causing serious damage. To maximize the life of the Buoyancy Inserts, avoid over tightening and subsequent wear of the inserts.